

Date: Friday, 28/11/2008 2:53:34 PM
 User: Julie Dawson

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HEATING SYSTEM 206 A/B	
Job Number :	43837	Part Number :	D206571011	
Estimate Number :	12397	Drawing Number :	D206-571 REV C	
P.O. Number :		Project Number :	N/A	
This Issue :	28/11/2008	S.O. No. :		
Prsht Rev. :	NC	Drawing Revision :	C	
First Issue :	/ /	Material :		
Previous Run :	37211	Due Date :	15/12/2008	Qty: 1 Um: Each
Written By :				
Checked & Approved By :	JUD 08.12.01			
Comment :	Est Rev:C 04-11-09 Reformat KJ/JLM			

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



for JUD 08/12/03



Comment: Photocopy bluefile & type labels per PPPD206-571-011 CHG002

Sorter

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D206571043

Valve/Manifold Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Valve/Manifold Assembly

Batch: *35304*

AS 08/12/02 (X)

4.0

D2003041

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tube Assembly-8J

Batch: *37721*

AS 08/12/02 (X)

5.0

D2003043

Tube Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tube Assembly-8J

Batch: *37325*

AS 08/12/02 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 28/11/2008 2:53:34 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATING SYSTEM 206 A/B

Job Number: 43837

Part Number: D206571011

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 D2005001 Hose Assembly, 206 Heater



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Hose Ass'y .500dia x 14"

Batch: 43573

7.0 D2005009 Hose Assembly, 206 Heater



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Hose Ass'y .500dia x 30"

Batch: 40513

8.0 D2005011 Restrictor Elbow



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Restrictor Elbow

Batch: 38507

9.0 D2005013 Restrictor Fitting



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Restrictor Fitting

Batch: 37915

10.0 D2050 Grille



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Grille

Batch: 6859

11.0 D2156 Vent Flange



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Vent Flange

Batch: 3644

12.0 D21623R078 CABLE



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Control Cable

Batch: 38912

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 28/11/2008 2:53:34 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATING SYSTEM 206 A/B

Job Number: 43837

Part Number: D206571011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

13.0	D2377041	Distribution Box
------	----------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Distribution Box

Batch: 905/2

14.0	AN526832R6	Screw
------	------------	-------



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Screw

Batch: M16672 16000

15.0	AN5261032R12	Screw
------	--------------	-------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Screw

Batch: M1568

16.0	AN8048J	Tee,Bulkhead-M-Flare
------	---------	----------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tee,Bulkhead-M-Flare

Batch: 108672

17.0	AN814L8J	Plug-M-Flare
------	----------	--------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Plug-M-Flare

Batch: M103579

18.0	AN8158J	Union-M-Flare
------	---------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Union-M-Flare

Batch: 108672

19.0	AN8248J	Tee-M-Flare
------	---------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tee-M-Flare

Batch: M106074

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 28/11/2008 2:53:34 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATING SYSTEM 206 A/B

Job Number: 43837

Part Number: D206571011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

20.0	AN9248J	Nut
------	---------	-----



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Nut

Batch:

M100074X1 M108672X2

SS 08/12/02 (X1)

21.0	AN9298J	Cap
------	---------	-----



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Cap

Batch:

M107534

SS 08/12/02 (X1)

22.0	AN9388J	Tee-F-Flare
------	---------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Tee-F-Flare

Batch:

M108890

SS 08/12/02 (X1)

23.0	AN960C1216	Washer
------	------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch:

M1778

SS 08/12/02 (X1)

24.0	AN960JD10	Washer
------	-----------	--------



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

Batch:

M109001

SS 08/12/02 (X1)

25.0	AN960JD8	Washer
------	----------	--------



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

Batch:

M109545

SS 08/12/02 (X1)

26.0	MS938508	"O" Ring
------	----------	----------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

"O" Ring

Batch:

M101467

SS 08/12/02 (X1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 28/11/2008 2:53:34 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATING SYSTEM 206 A/B

Job Number: 43837

Part Number: D206571011

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

27.0	MS21042L3	Nut
------	-----------	-----



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M109031

SS 08/12/02 (X)

28.0	MS21042L08	Nut
------	------------	-----



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Nut

Batch: M109174

SS 08/12/02 (X)

29.0	MS21919DG6	Clamp
------	------------	-------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Clamp

Batch: 15993 *

SS 08/12/02 (X)

30.0	NAS43DD324	Spacer for bolt
------	------------	-----------------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Spacer for bolt

Batch: M106074

SS 08/12/02 (X)

31.0	SCEET12	HOSE 3" DIAMETER
------	---------	------------------



Comment: Qty.: 11.0000 f(s)/Unit Total : 11.0000 f(s)

HOSE 3" DIAMETER

Batch: M107091

SS 08/12/02 (X)

32.0	QS100M48S	Clamp
------	-----------	-------



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Clamp

Batch: M106074

SS 08/12/02 (X)

33.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
------	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS

SS 09/02/06 (X)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 28/11/2008 2:53:35 PM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATING SYSTEM 206 A/B

Job Number: 43837

Part Number: D206571011

Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-571-011

Location: _____

PPP Rev: _____

Rev D

SS

09/02/06 (x)

35.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/09 (x)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 09-02-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>KH</i>	DRAWING NO. D206-571	REV. C SHEET 1 OF 11
DATE JUNE 9, 1992		TITLE BELL 206 HEATING SYSTEM	
C	JUNE 30, 1995	RE-DRAWN	

Part No.	Description	-011	-013	-043	-341	-345
D206-571-011	Heater Kit 206A/B/L	X				
D206-571-013	Heater Kit 206L1/L3/L4		X			
D206-571-043	Valve/Manifold Assembly	1	1	X	1	1
D206-571-341	Supplementary Heater Kit 206A/B				X	
D206-571-345	Supplementary Heater Kit 208L1/L3/L4					X
D2001-08	Valve			1		
D2003-041	Tube Assembly (8J)	1				
D2003-043	Tube Assembly (8J)	1				
D2005-001	Hose Assembly (8J)	1			1	1
D2005-009	Hose Assembly (8J)	1	2		1	1
D2005-011	Restrictor	1				
D2005-013	Restrictor	1				
D2007-001	Adapter		1			
D2026-101	Screw			2		
D2050	Grille	1	1		1	1
D2120	Tab Washer			1		
D2162-3R-096	Control Cable	1			1	
D2162-3R-120	Control Cable		1			1
D2155	Adapter, 2" - 3" Hose					
D2156	Vent Flange	1	1		1	1
D2160	Lever			1		
D2377	Flow Divider	1	1		1	1
D2410	Aspirator Manifold Assembly			1		
D2455	Noise Attenuator			1		
SCEET 12	Hose 3"dia	11'	11'		11'	11'
AN526-832R6	Screw	10	10		10	10
AN526-1032R12	Screw	6	10		6	10
AN804-8J	Bulkhead Tee Fitting	1	1		1	1
AN814-L8J	Cap, Male	1	1			
AN815-8J	Union	1	1			
AN816-8-8D	Nipple			1		
AN824-8J	Tee Fitting	1				
AN918-12D	Reducer					
AN924-8J	Nut	3	1		1	1
AN929-8J	Cap, Female	1	1			
AN938-8D	Tee, Female					
AN938-8J	Tee, Female	1				
AN960JD10	Washer	10	10		10	10
AN960JD8	Washer	10	10		10	10
AN960C1216	Washer	2	2		2	2
QS100-24S	Clamp					
QS100-48S	Clamp	8	8		8	8
MS9385-08	O'Ring	5	2			
MS21042L3	Nut (Option MS21042-3)	6	10		6	10
MS21042L08	Nut (Option MS21042-08)	10	10		10	10
MS21919DG6	Clamp, Cushion	6	10		6	10
NAS47DD3-24	Spacer	6	10		6	10
23007167	Gasket		1			

UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 43837



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED [Signature]	DRAWING NO. D206-571	REV. C SHEET 2 OF 11
DATE JUNE 9, 1992		TITLE BELL 206 HEATING SYSTEM	
C	JUNE 30, 1995	RE-DRAWN	

GENERAL NOTES:

1. CAUTION

ENSURE TUBING, FITTINGS, AND VALVES OF THIS SYSTEM CLEAR STRUCTURE, WIRING AND COMPONENTS BY A MINIMUM OF 0.25 INCH AND CLEAR CONTROLS BY A MINIMUM OF 0.40 INCH.

THIS CAN BE ACCOMPLISHED BY THE PROCEDURES OF THE DRAWINGS AND BY FOLLOWING THE STANDARD CLAMPING PRACTICES OF AC43.13.1A USING MS21919 CLAMPS (OR EQUIVALENT) OF AN APPROPRIATE SIZE.

2. ON C20B AND C20R ENGINES

REMOVE ANN814-8 PLUG OR PARTICLE SEPARATOR RESTRICTOR AND REPLACE WITH D2005-013 RESTRICTOR C/W AN939-8J, 'O' RING AND LOCKNUT AS SHOWN ON SHEET 8. REINSTALL AN814-8 OR PARTICLE SEPARATOR RESTRICTOR IN AN939-8J AS SHOWN ON SHEET 8.

3. LOCKWIRE

LOCKWIRE PER MS33540 USING MS20995C LOCKWIRE.

4. COMPATIBILITY

COMPATIBILITY OF THIS INSTALLATION WITH THE AIRCRAFT IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH A PREVIOUS MODIFICATION.

5. WORKMANSHIP

UNLESS OTHERWISE STATED ALL WORKMANSHIP IS TO BE TO THE STANDARDS OF THE AIRCRAFT MAINTENANCE MANUAL AND AC 43.13.1A

6. INSTALLATION INSTRUCTIONS

THIS DRAWING IS TO BE USED IN CONJUNCTION WITH INSTALLATION INSTRUCTIONS IIN-D206-571.

7. CONTINUING AIRWORTHINESS

THIS INSTALLATION SHOULD BE MAINTAINED IN ACCORDANCE WITH MAINTENANCE MANUAL SUPPLEMENT MMS-D206-571.

8. SUPPLEMENTARY HEATER KITS

SUPPLEMENTARY HEATERS MUST BE INSTALLED IN CONJUNCTION WITH DART HEATER KIT D206-570 ie:

D206-571-341 MATES WITH D206-570-141

D206-571-345 MATES WITH D206-570-145

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

43837

DART

D206-571-043
VALVE/MANIFOLD ASSEMBLY
(SEE SHEET 4)

D2410 ASPIRATOR ASSEMBLY

FROM HAT RACK
(SEE SHEET 9)
HOSE SCHEET 12
CLAMP QS100-48S

CONTROL CABLE D2162-3R-078 (206B)
CONTROL CABLE D2162-3R-120 (206L)

B206B STA 154.66
B206L STA 179.66

B206B STA 142.33
B206L STA 167.33

FROM FIREWALL
(SEE SHEET 6)

D
(SHEET 4)

TO CABIN AIR DUCT
HOSE SCHEET 12
CLAMP QS100-48S (TYP)
(SEE SHEET 10&11)

AN526-832R6 SCREW (3 TYP)
AN960JD8 WASHER (3 TYP)
MS21042L08 NUT (3 TYP)
(2 PLACES)

HOSE ASSEMBLY
D2005-009

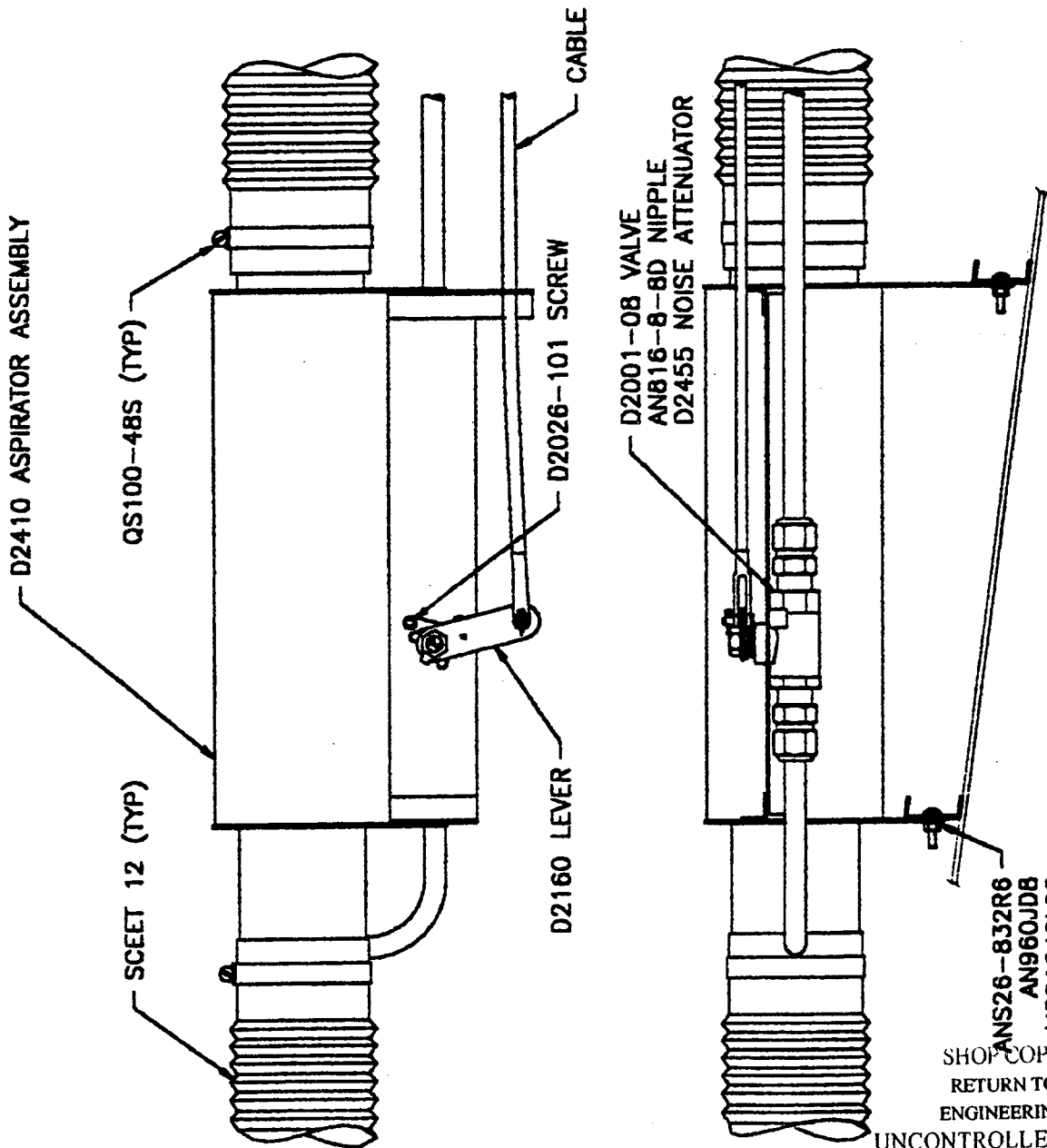
VIEW LOOKING AFT
BEHIND HAT RACK

DESIGN	B WILLIAMS	DRAWN BY	K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D206-571
DATE	JUNE 9, 1992	TITLE	BELL 206 HEATING SYSTEM	REV. C
C	JUNE 30, 1995	RE-DRAWN		SHEET 3 OF 11
				SCALE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO _____



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV.C
CHECKED	APPROVED	D206-571	SHEET 4 OF 11
DATE	TITLE	SCALE	
JUNE 9, 1992	BELL 206 HEATING SYSTEM		
C	JUNE 30, 1995	RE-DRAWN	

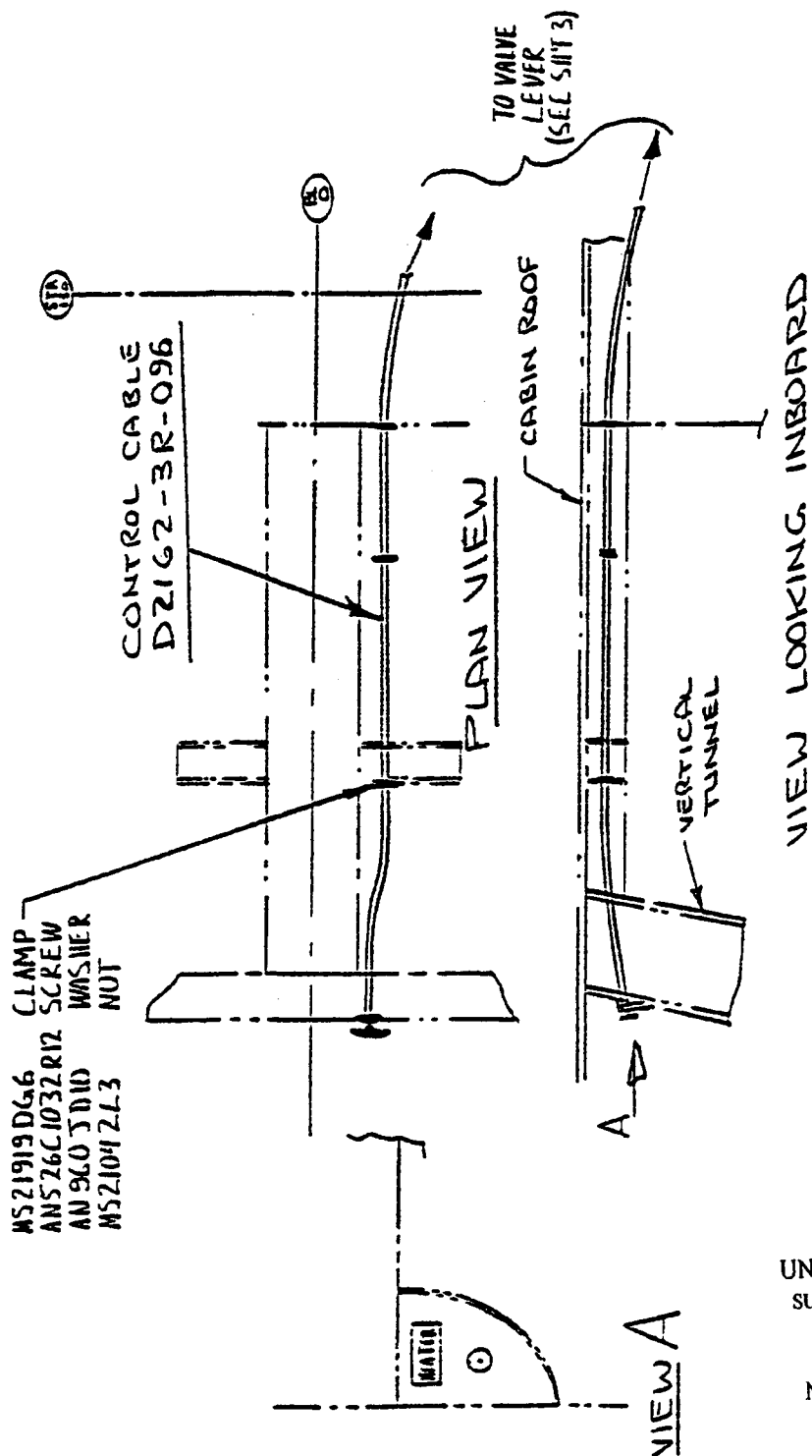


SECTION DD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837



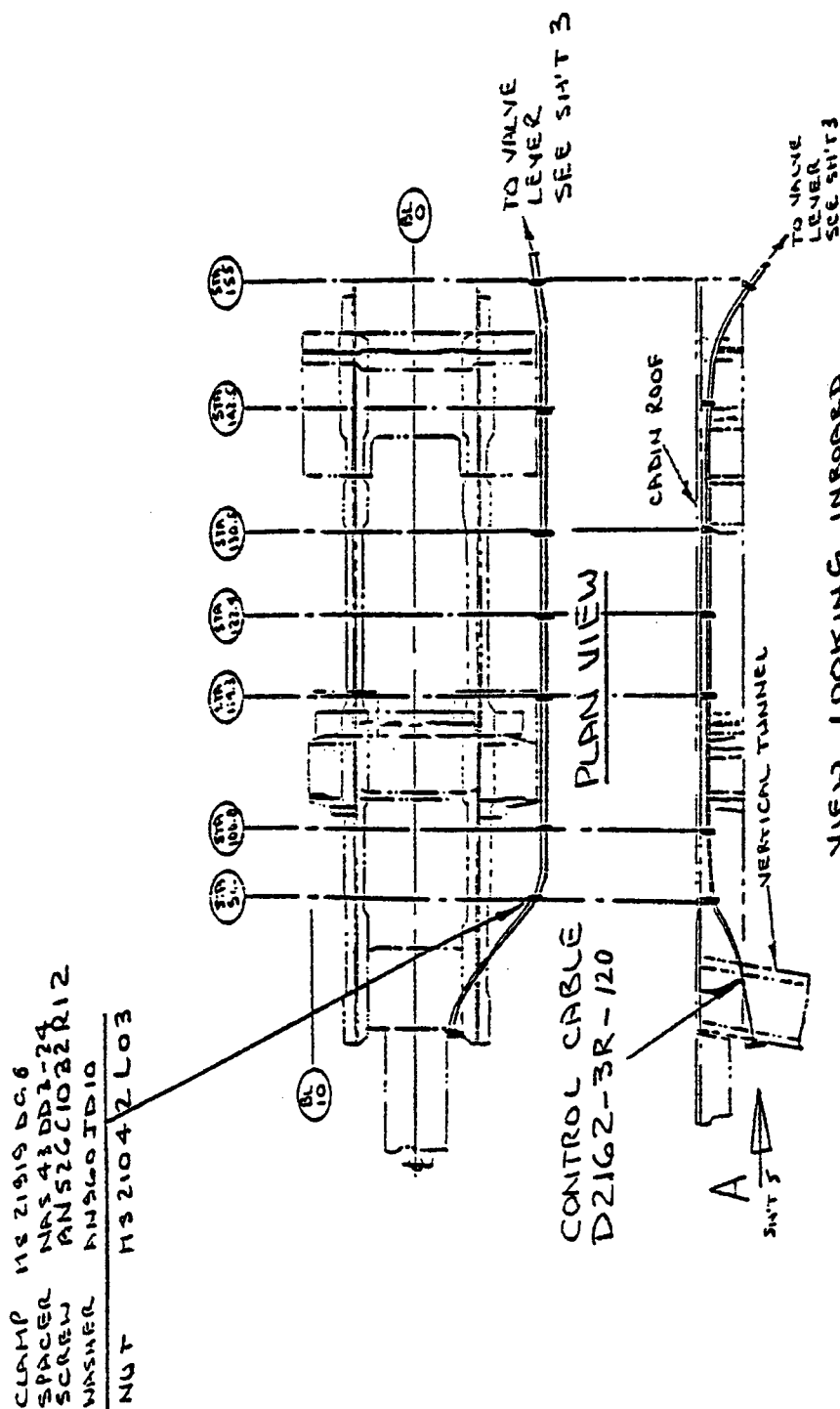
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. C
CHECKED <i>BL</i>	APPROVED <i>KH</i>	D206-571	SHEET 5 OF 11
DATE	TITLE	SCALE	
JUNE 9, 1992	BELL 206 HEATING SYSTEM		
C	JUNE 30, 1995	RE-DRAWN	



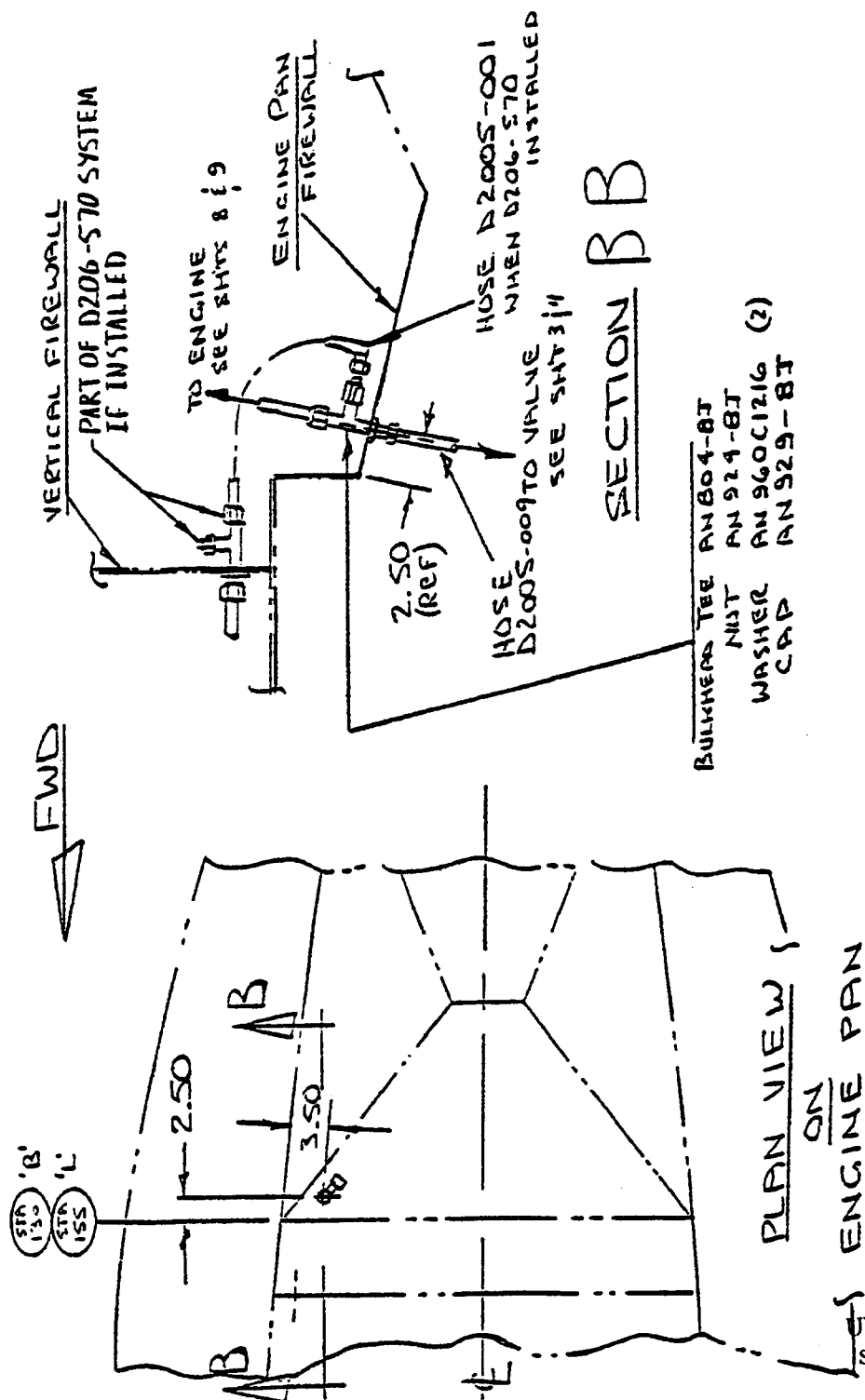
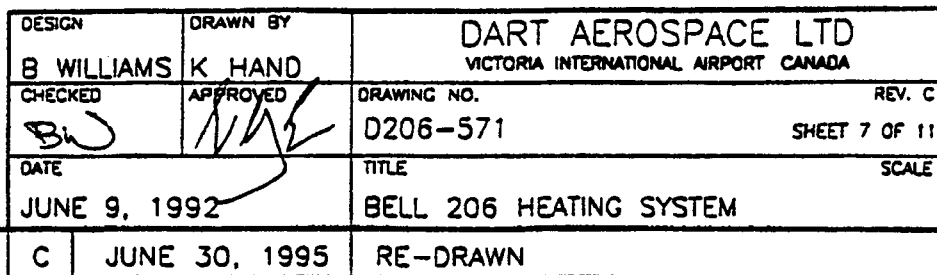
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837

DART

DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED KHZ	DRAWING NO. D206-571	REV. C SHEET 6 OF 11
DATE JUNE 9, 1992	TITLE BELL 206 HEATING SYSTEM		SCALE
C	JUNE 30, 1995	RE-DRAWN	



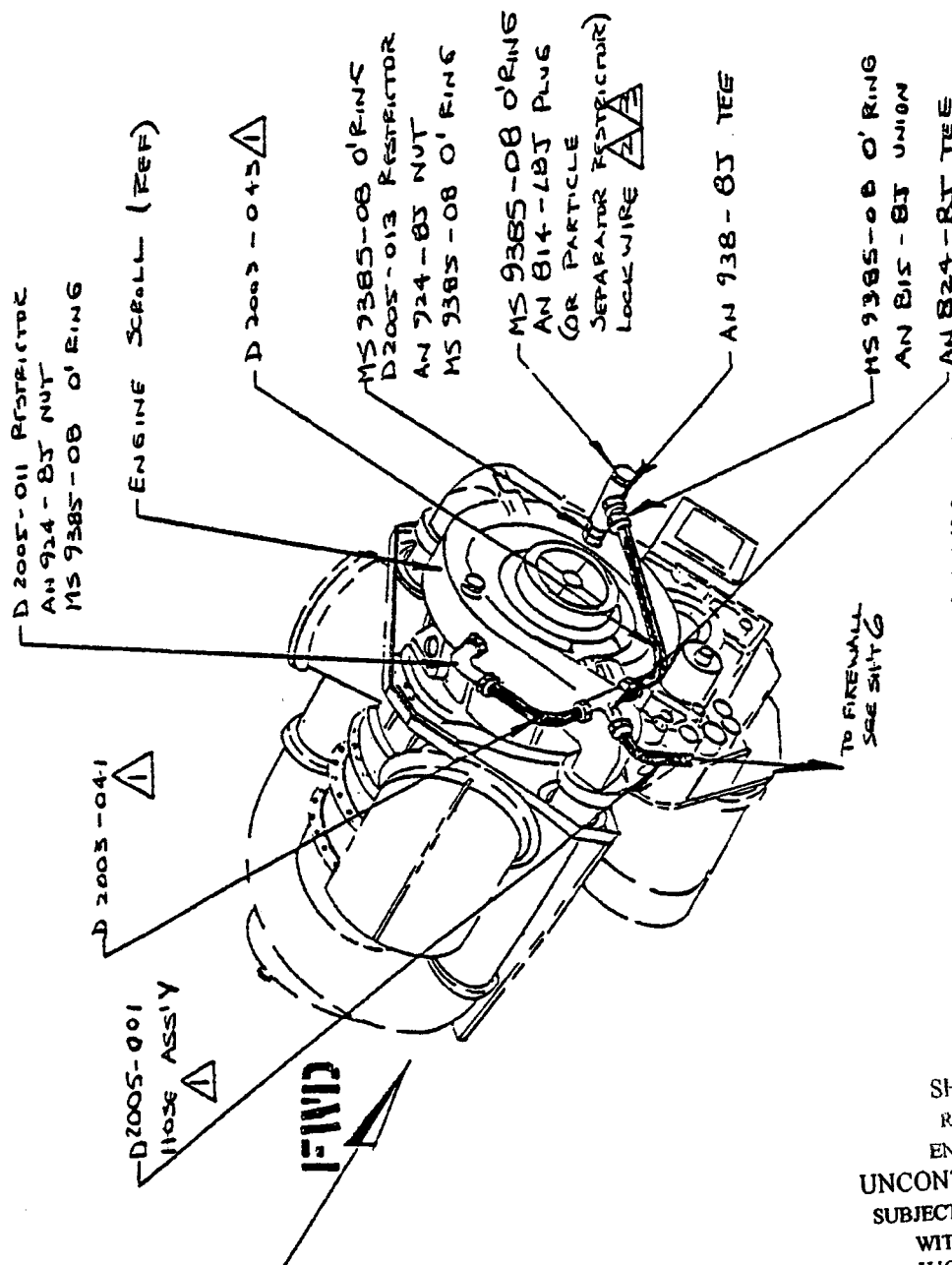
SHOT COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4383



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. C
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D206-571	SHEET 8 OF 11
DATE	TITLE	SCALE	
JUNE 9, 1992	BELL 206 HEATING SYSTEM		
C	JUNE 30, 1995	RE-DRAWN	

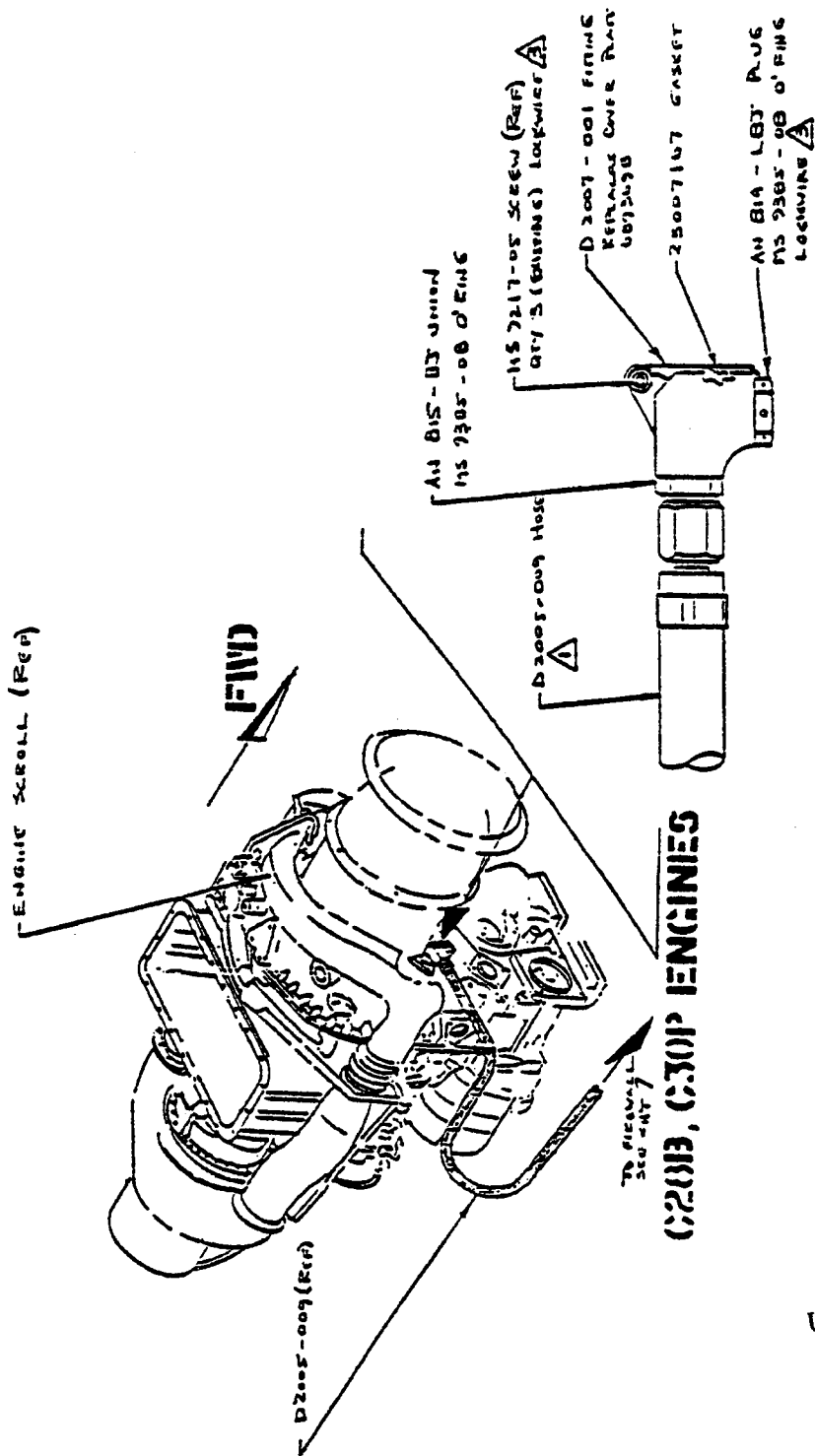


(20, (2013, J, R ENGINES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837



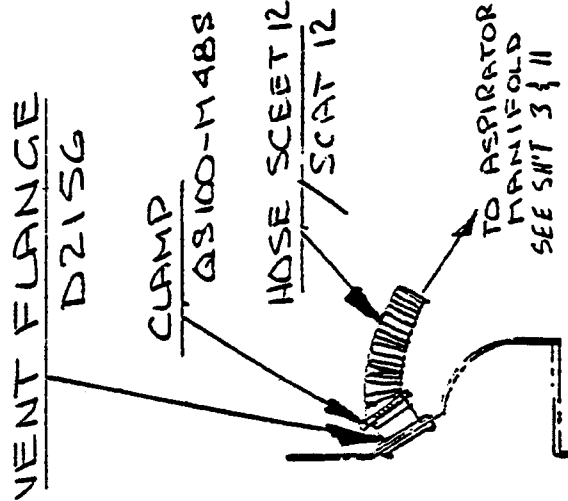
DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	K HAND	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>[Signature]</i>	<i>[Signature]</i>	D206-571	SHEET 9 OF 11
DATE		TITLE	SCALE
JUNE 9, 1992.		BELL 206 HEATING SYSTEM	
C	JUNE 30, 1995	RE-DRAWN	



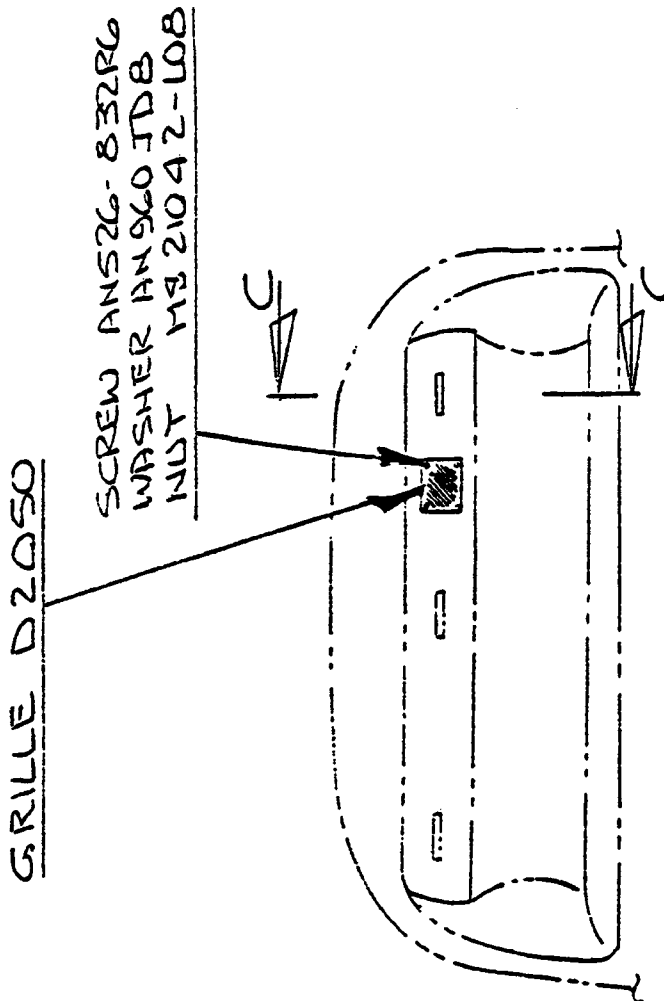
STOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837



DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D206-571	REV. C SHEET 10 OF 11
DATE JUNE 9, 1992	TITLE BELL 206 HEATING SYSTEM		SCALE
C	JUNE 30, 1995	RE-DRAWN	



SECTION CC

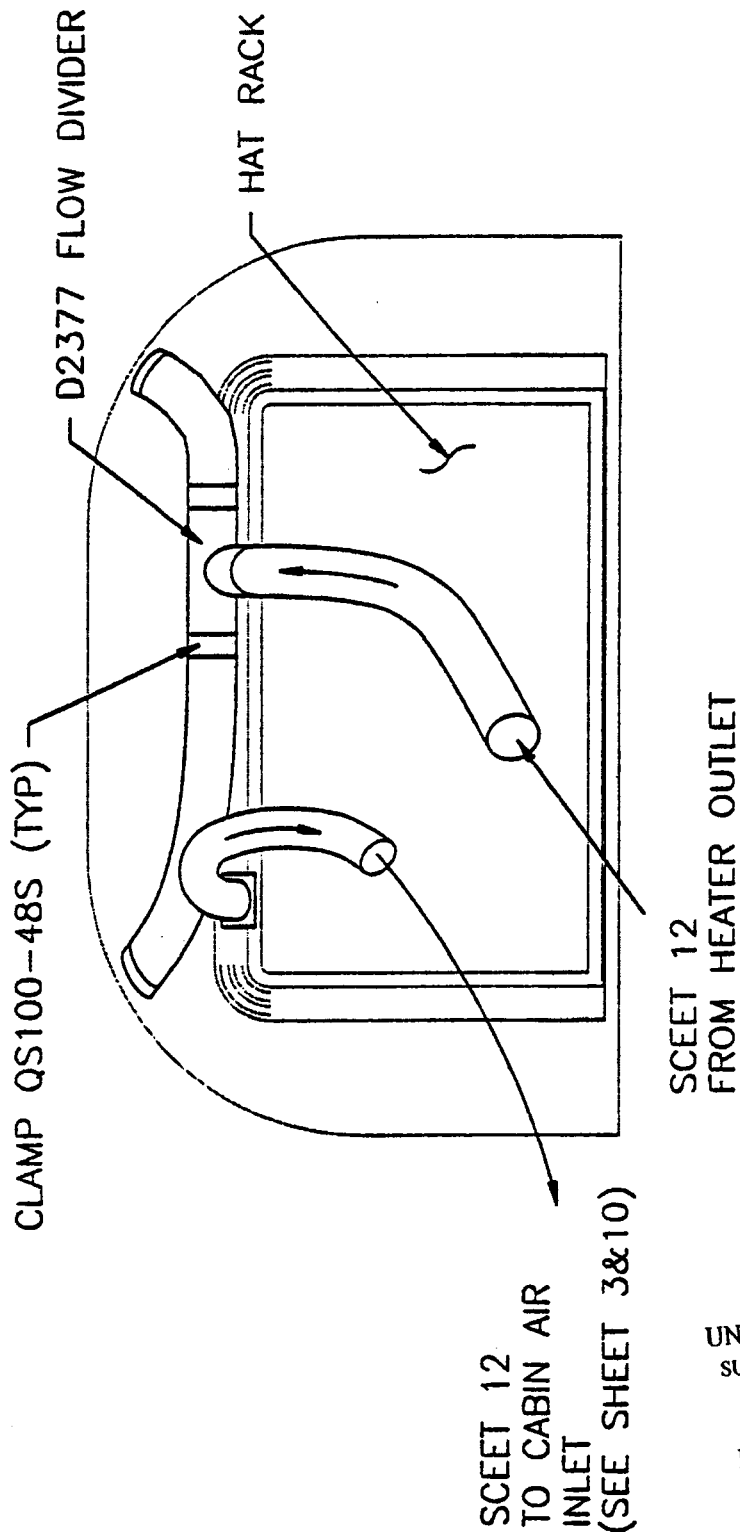


VIEW LOOKING AFT
ON HATBIN

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	K HAND	DRAWING NO.	REV. C
CHECKED B	APPROVED K	D206-571	SHEET 11 OF 11
DATE	TITLE	SCALE	
JUNE 9, 1992	BELL 206 HEATING SYSTEM		
C	JUNE 30, 1995	RE-DRAWN	



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 43837